



| Ref. | Part No. | Description | No. off | Ref. | Part No. | Description | No. off |
|------|----------|----------------------------------|---------|------|-----------|-------------------------------------|---------|
| (1) | UG.1303 | BOLT, pump bracket | 2 | (21) | K.4206/Z | NUT, bolt, pump bracket | 2 |
| (2) | UG.1302 | BRACKET, DAMPING, REAR PUMP— | 1 | (22) | UA.305/L | NUT, band stops | 2 |
| | | ASSY. | 1 | (23) | KA.4602/Z | PIN, split, pump bracket | 2 |
| (3) | UG.1219 | BREATHER, OIL, AND DIPSTICK— | 1 | (24) | UG.526 | PLUG, sump drain | 1 |
| | | ASSY. | 1 | (25) | UA.103/Z | SCREW, pump suction pipe | 2 |
| (4) | UG.1221 | Cap | 1 | (26) | UA.103/Z | SCREW, throttle lever | 1 |
| (5) | UG.1220 | Dipstick | 1 | (27) | UA.104/Z | SCREW, side cover | 12 |
| (6) | K.4607/Z | Pin, split | 1 | (28) | UA.105/Z | SCREW, selector lever | 1 |
| (7) | UG.1222 | Washer, cap | 1 | (29) | UA.154/Z | SCREW, sump to gearbox | 9 |
| (8) | R.6002 | CASING, GEARBOX, "SERVICE" ASSY. | 1 | (30) | UA.158/Z | SCREW, sump to gearbox | 2 |
| (9) | UG.610 | Pin, dowel | 1 | (31) | UA.169/Z | SCREW, sump to gearbox | 1 |
| (10) | UG.165 | Plate, lock, screws | 1 | (32) | UG.984 | SCREW, rear flywheel casing | 4 |
| (11) | UG.640 | Screw, sleeve cap | 2 | (33) | UG.305 | STOP, adjusting, band | 2 |
| (12) | UG.231 | Sleeve, dipstick | 1 | (34) | UG.765 | SUMP, oil | 1 |
| (13) | UG.1558 | Plug, blanking | 1 | (35) | RG.8181 | WASHER, screw, suction pipe | 2 |
| (14) | KB.1078 | Washer, joint, plug | 1 | (36) | RG.8181 | WASHER, screw, side cover | 12 |
| (15) | UG.806 | COVER, side | 1 | (37) | KB.1093 | WASHER, joint, drain plug | 1 |
| (16) | UG.621 | FILTER, OIL, SUMP—ASSY. | 1 | (38) | K.4404/Z | WASHER, screw, damping bracket | 2 |
| (17) | UG.809 | JOINT, sump to gearbox | 1 | (39) | K.9008/Z | WASHER, selector lever | 1 |
| (18) | UG.808 | JOINT, cover | 1 | (40) | K.9009/Z | WASHER, throttle lever | 1 |
| (19) | UG.121 | LEVER, SELECTOR—ASSY. | 1 | (41) | K.9009/Z | WASHER, screw, oil sump | 12 |
| (20) | UG.122 | LEVER, THROTTLE CONTROL—ASSY. | 1 | (42) | K.9012/Z | WASHER, screw, rear flywheel casing | 4 |

GEARBOX CASING