



- ① WITH ENGINE IDLING - REMOVE DAMPER
- ② PISTON SHOULD BE SITTING ON JET BRIDGE
- ③ FIT STEEL STOP TO "BELL" OPENING
- ④ HOLDING STEEL STOP TO PREVENT PISTON RISING PREMATURELY
- ⑤ FIT MAGNET - PISTON SHOULD RISE $\frac{1}{32}$ "
- ⑥ NOTE ANY ENGINE RPM CHANGE.